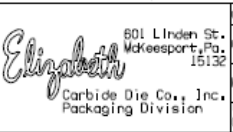


CR	05/29/10	A	FORM INDEX CORRECTED
REV. BY:	DATE:	NO.	REVISIONS:
DRAWING PROPERTY OF ELIZABETH CARBIDE DIE CO., INC. UNAUTHORIZED USE OF THIS PRINT SHALL BE PUNISHED ACCORDING TO LAW			

APPROVED FOR MANUFACTURING BY:	DATE:
CUSTOMER:	DATE:

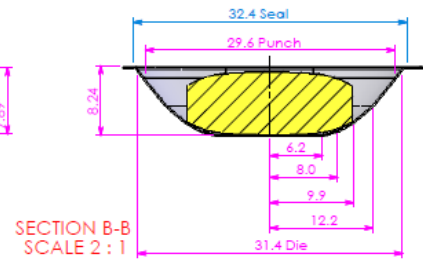
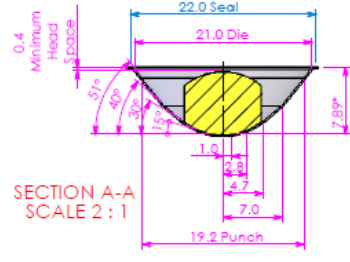
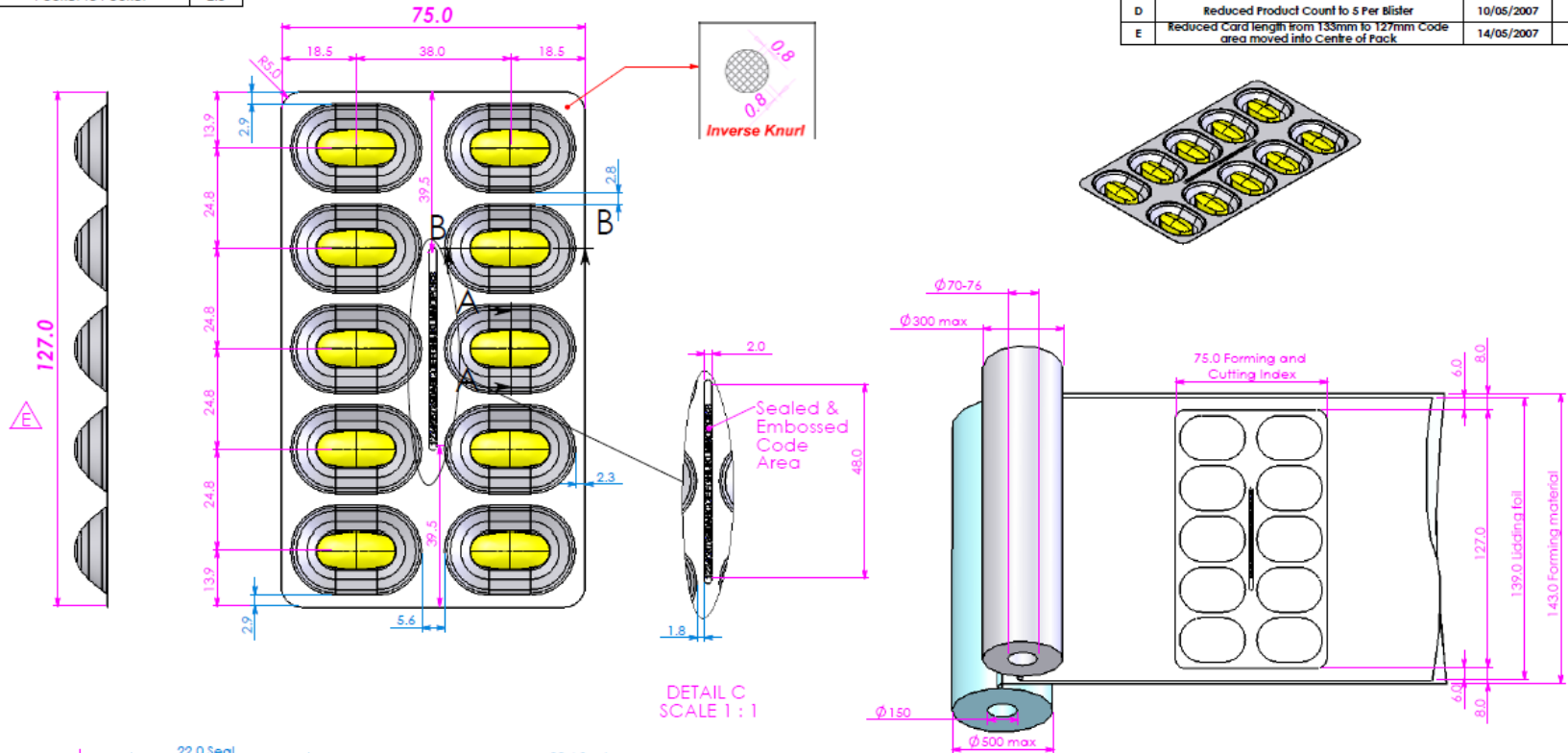
PRODUCT DESCRIPTION	SEALING POCKET
#0 CAPSULE	1.4528 X .8740
	(.3690 I X (.22,20 I
	.0157 (0.40) X 45°
	CHAMFER



CUSTOMER:	JARROW INDUSTRIES
PRODUCT:	#0 CAPSULE
MACHINE:	BOSCH TLT 1400
DATE:	05/11/10
CHK. BY:	CR
DRG. NO.:	B 0209 A

n.	Minimum Sealing Dimensions	value
a	Pocket to side edge	2.3
b	Pocket to code area	1.8
c	Pocket to Pocket	2.8

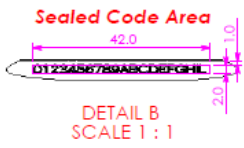
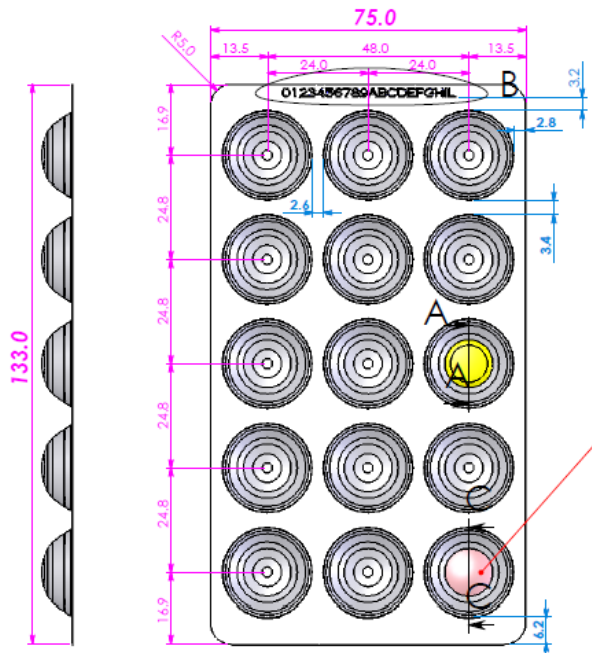
REVISIONS			
REV.	DESCRIPTION	DATE	Drawn By
B	Pocket geometry updated after Alcan strec analysis	01/05/2007	LS
C	Increased Card Size to 140mm & Re-orientated pockets to help towards Drum Feeding	10/05/2007	MK
D	Reduced Product Count to 5 Per Blister	10/05/2007	MK
E	Reduced Card length from 133mm to 127mm Code area moved into Centre of Pack	14/05/2007	MK



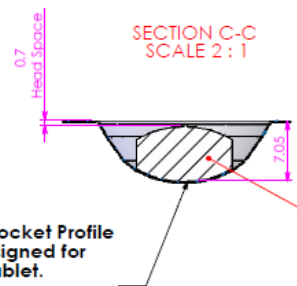
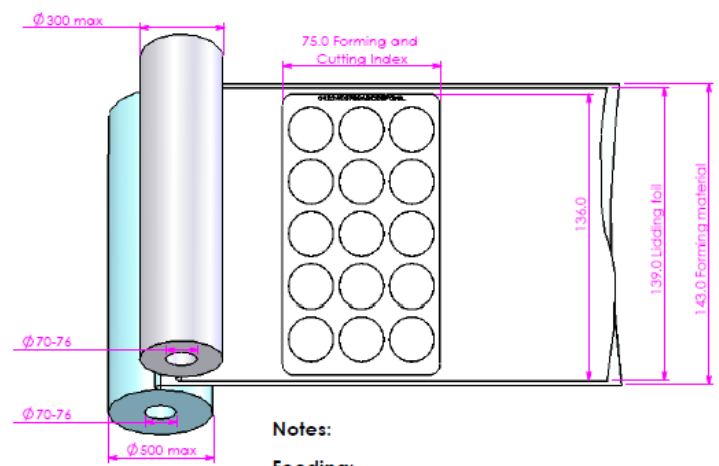
Pocket geometry Strec Analysis report no. A07-0248

* height calculated after 5% plastic spring back effect

Notes: All dimensions in mm Forming material: Lidding material:	Feeding system: Drum Feeder with Vertical Shuttle...To Be Agreed	www.ppc.ie	Pag. 1 of 1
	Guiding: To Be Discussed	Approved	Date
 Product Details	Perforation Details: None	Drawn by: Leonardo S.	02/04/2007
	Cutting Details:	Checked by: M.Kinsella	05/04/2007
Sealing details:	DWG. NO. 3728 Rev E	www.ppc.ie Tel: +353-1-4513411	
	Customer Jarrow Industries US	Fax: +353-1-4521479	
	Machine TLT 1400	 Drawing Not For External Distribution without consent of Prodoce Ireland	
	Product SAM-e-400		

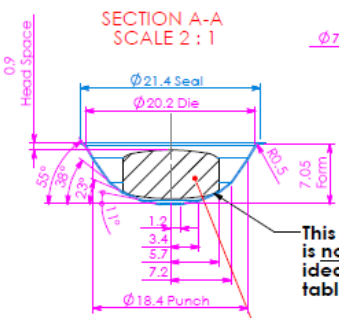


Only one type of Product will be filled into the blister for each production Run. Products should not be mixed on the same blister



The Pocket Profile is Designed for this tablet.

STREC REPORT A07-0202



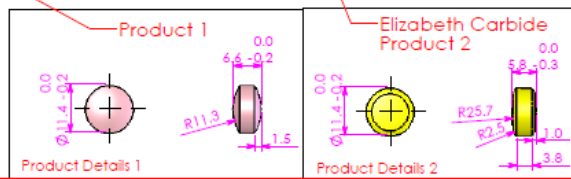
This Pocket Profile is not suited ideally to this tablet

Notes:

Feeding: Should be designed to be suitable for Product 1 & 2 However, Only **ONE** type of Product will be filled into the blister for each production Run.

Products should not be mixed on the same blister

Forming Material: Alu 3 Layer Cold Form 150µm
Lidding material: Alu hard 20µm



REVISIONS			
REV.	DESCRIPTION	DATE	Drawn By
B	Pocket details updated after Alcan Strec Analysis	06/04/2007	LS
C	Changed from 10 to 15 Count & removed Coding	18/04/2007	MK
D	Added Code Area and adjusted Pocket Centers to Suit	17/05/2007	MK
E	ECN PL15 _ Modified Tablet Dimensnions and tolerances as per e-mail received from CV 30/5/07	31/05/2007	MK
F	Product added; future production run will involve a second tablet with thickness 6.2+/-0.2	05/06/2007	LS
G	ECN No. PL18 _ Added new STREC information to suit new tablet shape supplied by customer.	11/06/2007	MK
H	ECN No. PL19 _ Changed Tablet Dimensions and tolerances for both Products. Reverted to A07-0202 Strec Report....as discussed on teleconference 12/6/07	13/06/2007	MK

Feeding system:		www.ppc.ie	Tel: +353-1-4513411	Pag. 1 of 1
Guiding:			Fax: +353-1-4521479	Date
Perforation Details:		Approved		
Cutting Details:		Drawn by	Leonardo S.	24/03/2007
Sealing details:		Checked by	M. Kinsella	28/3/07
DWG. NO.	3749	<p>Drawing Not For External Distribution without consent of Prodieco Ireland</p>		
Customer	Jamovs Industries			
Machine	TL 1400			
Product	SAM-E-200mg, 15s			